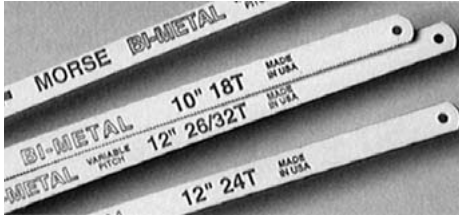


MORSE SAW BLADES

Bi-Metal Hand Hack Saw Blades



- Tooth Hardness Rc 65-67
- Vacuum Heat Treatment
- Flexibility
- Increased Heat and Wear Resistance
- Higher Edge Hardness than other Heat Treatment Methods
- Will Not Shatter
- Long Life
- Safe Operation
- Faster Cutting
- Labor Savings

Applications

- Pipe, tubing and solids
- Cuts wood, plastic or any machinable metal; including conduit, stainless steel tubing, angle iron, copper tubing, structural materials, etc.

Specifications		Description	TPI	Boxed
Inches	mm			
10 x 1/2 x .025	250 x 12.7 x 0.6		18	HHB1018
10 x 1/2 x .025	250 x 12.7 x 0.6		24	HHB1024
10 x 1/2 x .025	250 x 12.7 x 0.6		32	HHB1032
12 x 1/2 x .025	300 x 12.7 x 0.6		14	HHB1214
12 x 1/2 x .025	300 x 12.7 x 0.6		18	HHB1218
12 x 1/2 x .025	300 x 12.7 x 0.6		24	HHB1224
12 x 1/2 x .025	300 x 12.7 x 0.6		32	HHB1232
12 x 1/2 x .025	300 x 12.7 x 0.6		14/18	HHB121418
12 x 1/2 x .025	300 x 12.7 x 0.6		20/24	HHB122024
12 x 1/2 x .025	300 x 12.7 x 0.6		26/32	HHB122632

Bi-Metal Portable Band Saw Blades



- Rc 65-67 Matrix II Cutting Edge
- Variable or Standard Pitch
- High Resistance to Heat & Wear
- High Shock Resistance
- Variable Pitch Reduces Vibration
- Reduced Breakage
- Faster Cutting and Longer Life

Applications

- Fits all standard portable band saw machines.
- For pipe, tubing and solids
- Cuts any machinable metal, including conduit, angle iron, structurals, rebar, stainless steel tubing etc.

Specifications - Variable Pitch Length		TPI	Product Number		Set
Inches	mm		Boxed	Bulk	
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	10/14	ZWEP441014MC	ZWEP441014MCB	Wavy
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	14/18	ZWEP441418MC	ZWEP441418MCB	Wavy
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	20/24	ZWEP442024MC	ZWEP442024MCB	Wavy
55-3/4 x 1/2 x .020	1365 x 12.7 x .50	10/14	ZWEP531014	ZWEP531014B	Wavy
Standard Pitch					
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	10	ZWEP4410R	ZWEP4410RB	Raker
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	14	ZWEP4414W	ZWEP4414WB	Wavy
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	18	ZWEP4418W	ZWEP4418WB	Wavy
44-7/8 x 1/2 x .020	1140 x 12.7 x .50	24	ZWEP4424W	ZWEP4424WB	Wavy
55-3/4 x 1/2 x .020	1365 x 12.7 x .50	10	ZWEP5310R	ZWEP5310RB	Raker
55-3/4 x 1/2 x .020	1365 x 12.7 x .50	14	ZWEP5314W	ZWEP5314WB	Wavy
55-3/4 x 1/2 x .020	1365 x 12.7 x .50	18	ZWEP5318W	ZWEP5318WB	Wavy
55-3/4 x 1/2 x .020	1365 x 12.7 x .50	24	ZWEP5324W	ZWEP5324WB	Wavy

Portable Band Saw Blade Cross Reference Chart

Machine	Blade Size Inches	Blade Type	10 Tooth	14 Tooth	18 Tooth	24 Tooth
	44-7/8 x 1/2 x .020	Carbon	ZHEP4410R	ZHEP4414W	ZHEP4418W	ZHEP4424W
		Bi-Metal	ZWEP4410R	ZWEP4414W	ZWEP4418W	ZWEP4424W
	55-3/4 x 1/2 x .020	Carbon	ZHEP5310R	ZHEP5314W	ZHEP5318W	ZHEP5324W
		Bi-Metal	ZWEP5310R	ZWEP5314W	ZWEP5318W	ZWEP5324W
		Carbon	ZHEP5410R	ZHEP5414W	ZHEP5418W	ZHEP5424W
		Bi-Metal	ZWEP5410R	ZWEP5414W	ZWEP5418W	ZWEP5424W
Black & Decker Models 3120, 3121 3122, 3123	44-7/8 x 1/2 x .020	Carbon	31200	31201	31202	31203
		High Speed	31212	31213	31214	31215
		Bi-Metal	31216	31218	31220	31222
		Carbon	792567-A	792560-A	792559-A	792558-A
		Bi-Metal	792557-B	792557-A	792556-A	792555-A
		Carbon	48-39-0070	48-39-0080	48-39-0090	48-39-0100
Milwaukee Models 6225, 6226, 6227, 6230, 6232, 6234	44-7/8 x 1/2 x .020	High Speed	48-39-0350	48-39-0360	48-39-0370	48-39-0380
		Bi-Metal	48-39-0500	48-39-0510	48-39-0520	48-39-0530
		High-Speed	48-39-0450	48-39-0460	48-39-0470	48-39-0480
		Carbon	E1262	E1263	E1264	—
		Carbon	E2842	E2843	E2844	E2845
		High-Speed	E2846	E2847	E2848	E2777
Porter Cable Models 7721, 7724, 725, 736, 9725 Model 9728	44-7/8 x 1/2 x .020	Carbon	45242	45244	45248	45250
		High Speed	45273	45275	45277	45279
		Bi-Metal	45288	45288	45289	45289
		Carbon	45266	45267	45268	45269
		High Speed	45280	45281	45282	45283
		53-3/4 x 1/2 x .020	Carbon	E1262	E1263	E1264
Carbon	E2842	E2843	E2844	E2845		
High-Speed	E2846	E2847	E2848	E2777		
Carbon	45242	45244	45248	45250		
High Speed	45273	45275	45277	45279		
Bi-Metal	45288	45288	45289	45289		
Carbon	45266	45267	45268	45269		
High Speed	45280	45281	45282	45283		