

SUMNER WELDING TOOLS

PIPE JACKS



Heavy Duty Jack

- Special features:
- Wider vee
 - Formed channel vee head
 - Vee head guaranteed from bending for life of head
 - 2,500 lb (1135 kg) capacity
 - Strut tension plate for superior lateral support
 - 1" square tube base construction

Fold-A-Jack

- Special features:
- Folds up for storage ease
 - 1" square tube base construction
 - 2,000 lb (900 kg) capacity
 - Standard vee head

Pro Jack

- Special features:
- Formed steel legs
 - 2,000 lb (900 kg) capacity
 - Priced for all budgets
 - Standard vee head

Sumner offers a choice of 7 head styles for every application:



Model	Heavy Duty Vee Head	Heavy Duty Ball Transfer Head	Standard Vee Head	Standard Ball Transfer Set	Steel Wheel Head	Rubber Wheel Head	Bar Stock Head
Jack Stand usage	Heavy Duty Jack		Pro and Fold-A-Jack		Heavy Duty, Pro and Fold-A-Jack		
capacity	2,500 lbs. 1135 kg.	1,000 lbs. 450 kg.	2,000 lbs. 900 kg.	1,000 lbs. 450 kg.	2,000 lbs. 900 kg.	1,000 lbs. 450 kg.	2,000 lbs. 900 kg.
pipe size size	1/8-36" 3-900 mm	3/8-14" 10-350 mm	1/8-36" 3-900 mm	3/8-12" 10-300 mm	1-1/4-24" 30-600 mm	1-1/2-24" 30-600 mm	1/8-10" (Flat) 3-250 mm
application	welding of heavy pipes, shapes, solids and rounds	rotation of pipe and tubing in all directions	general welding of pipe, shapes, solids and rounds	rotation of pipe or tubing in all directions	welding of pipe and rounds	non-marring surface for roll welding of pipes and rounds	flats and shapes

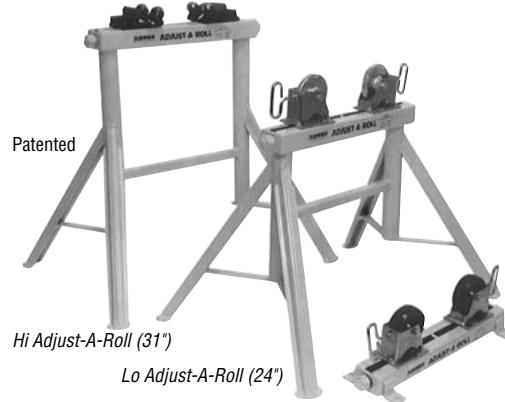
MAX-JAX™

The versatile Max Jax is the ideal fabricator stand. The large 12" vee head and heavy duty four-legged design offers the welder an extra margin of safety on pipe up to 48". With optional accessories, such as the heavy duty casters and Sumner Hold-Down Device, pipe weighing 2500 lbs. (1135 kgs.) per Max Jax can be wheeled with ease from storage rack . . . to welding bay . . . and onto the shipping dock. This means the load is lifted only once, resulting in a reduction of 50% or more in handling costs. Plus large heavy loads can easily be located to the welder in the welding bay. No more awkward welding positions due to limited material handling systems.



In the shop or on the job, moving long lengths of pipe is a snap with Max Jax!

ADJUST-A-ROLLS®



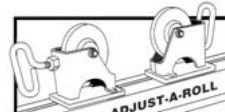
- Roller adjustment from either side
- Fast adjustment for easy pipe positioning
- 1/2" to 48", or 2,000 lbs. pipe capacity
- Clean and simple design avoids welder interference
- Bronze bearing to eliminate arcing
- Break to lock loads for lay-out or fit-up
- Handle large enough to work with gloved hand

PRO ROLL™

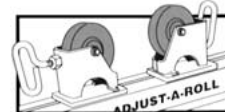
- More features
- Adjustable height
- 1/2-48" or 2,000 lb. (940 Kg) capacity
- Leveling on either side of stand
- Uses Quick Change Housings



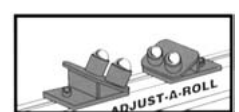
All Sumner Roll Stands can be equipped with the following head styles:



Carbon Steel or Stainless Steel Roller Head
2,000 lb. capacity



Rubber Wheel Roller Head
1,000 lb. capacity



Ball Transfer Roller Head
1,000 lb. capacity

ULTRA CLAMP®

The Ultra Clamp 2 series is an improved version of a popular line of Sumner products. Its three point precision alignment still assures the most accurate fit-up of 1" through 12" pipe. The main body of this versatile alignment tool is double-walled steel plate and guaranteed over the life of the product. Its simple, lightweight design has quick action and is ideal for all field and shop fit-up use. Stainless steel sleeves are available at an additional charge. The Ultra Clamp 2 line covers a wide range of pipe sizes that would normally take four separate tools. And like all Sumner products, the Ultra Clamp 2 is priced for today's tight budgets.



SUMNER WELDING TOOLS

**THE NEW SERIES 2000
 CONTRACTOR LIFTS**



SERIES 2000 CONTRACTOR LIFT SPECIFICATIONS

Dimensions	2012		2018		2024	
	Height—stowed	86.0"	218.4cm	86.0"	218.4cm	86.0"
Length—stowed	34.0"	160.0cm	34.0"	160.0cm	34.0"	160.0cm
Height—operating	85.5"	160.0cm	85.5"	160.0cm	85.5"	160.0cm
Length—operating	63.0"	160.0cm	73.0"	185.4cm	81.0"	205.7cm
Base width	31.25"	79.4cm	31.25"	79.4cm	31.25"	79.4cm
Width with stabilizer legs	68.0"	172.7cm	68.0"	172.7cm	68.0"	172.7cm
Ground clearance	1.75"	4.4cm	1.75"	4.4cm	1.75"	4.4cm
Load height (minimum)	6.0"	15.24cm	6.0"	15.24cm	6.0"	15.24cm
Maximum height (forks down)	11'2"	3.4m	16'8"	5.1m	22'1"	6.7m
Maximum height (forks reversed)	13'2"	4.0m	18'8"	5.7m	24'1"	7.3m
Standard fork width	21.5"	54.6cm	21.5"	54.6cm	21.5"	54.6cm
Standard fork length	28.0"	71.1cm	28.0"	71.1cm	28.0"	71.1cm
Weight						
Net weight	270.0 lb	122.7kg	346.0 lb	157.3kg	398.0 lb	180.9kg
Load Capacity						
Load Capacity, 14" load center	650.0 lb	300.0kg	650.0 lb	300.0kg	650.0 lb	300.0kg
Load Capacity with fork extension	200.0 lb	90.0kg	200.0 lb	90.0kg	200.0 lb	90.0kg
Fork Specifications						
Fork length with extension	42.0"	106.7cm	48.0"	121.9cm	48.0"	121.9cm
Fork weight	32.0 lb	14.5kg	32.0 lb	14.5kg	32.0 lb	14.5kg